

TECHNICAL DATA SHEET SYNOLAC® S63BM2

Long oil alkyd

PRODUCT APPLICATION DETAILS

 ${\tt SYNOLAC}^{\circ}$ S63BM2 is a long oil oxidizing alkyd develops for use in all decorative and marine paints/varnishes. It is most suitable for application by brush. SYNOLAC[®] S63BM2 is recommended for use in making all colors of decorative finishes exterior architecture, marine paints in heavy duty coatings.

SALES SPECIFICATIONS

| | CHARACTERISTICS | METHODS |
|---------------------------|-----------------|---------------|
| Solid content (125°C, %) | 68 - 72 | ISO 3251 |
| Viscosity (25°C, Gardner) | (Z5-) – (Z5+) | Gardner-Holdt |
| Color (Gardner) | Max. 6 | ASTM D-1544 |
| Acid value (mg KOH/g) | 5 - 9 | ISO 2114 |

OTHER CHARACTERISTICS¹

| | CHARACTERISTICS | METHODS |
|------------------------|-----------------|---------|
| Solvent | White Spirit | - |
| Density (25°C, g/mL) | 0.96 | - |
| Fatty acid type | Soya Bean Oil | - |
| Fatty acid content (%) | 63 | - |

'The data provided for these properties are typical values, intended only as guides, and should not be construed as sales specifications

MARKETS **Coatings & Inks**

- Architectural Coating - Primers
- Trim
- Industrial Coating

 Protective And Marine Coating

PERFORMANCE BENEFITS

- ٠ Fast drying
- Good durability •
- Good color retention
- Good gloss retention



FORMULATION GUIDELINES

RECOMMENDATIONS FOR USE

SYNOLAC® S63BM2 is excellent for use in a large variety of interior and exterior paints. It is most suitable for application by brush. SYNOLAC® S63BM2 is recommended for use in making all colors of decorative finishes exterior architecture, marine paints in heavy duty coatings.

A suitable combination of dries for use with SYNOLAC[®] S63BM2 is 0.05% cobalt, 0.15% zirconium and 0.20% calcium calculated as metals on solid resin. Slight variations in the drier levels may be appropriate for particular paint systems. To prevent in-can skinning of coatings a volatile anti-skinning agent such as methyl ethyl ketoxime is recommended. A level 0.2-0.5% calculated on solid resin is normally adequate.

SOLUBILITY

Aromatic hydrocarbon — Complete Aliphatic Hydrocarbon — Complete Alcohol — Partial

COMPATIBILITY

Long Oil Alkyd — Very Good Linseed Oil — Very Good Stand Oil — Very Good Medium Oil Alkyd — Partial

PRODUCT SAFETY

Please refer to the corresponding Safety Data Sheet.

STORAGE AND HANDLING

SYNOLAC[®] S63BM2 should be stored indoors in the original, unopened and undamaged container, in a dry place at a temperature not exceeding 35°C. Exposure to direct sunlight should be avoided. In the above mentioned storage conditions the shelf life of the resin will be 12 months.

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