

# TECHNICAL DATA SHEET SYNOLAC® S63BM2

Long oil alkyd

# **PRODUCT APPLICATION DETAILS**

 ${\tt SYNOLAC}^{\circ}$  S63BM2 is a long oil oxidizing alkyd develops for use in all decorative and marine paints/varnishes. It is most suitable for application by brush. SYNOLAC<sup>®</sup> S63BM2 is recommended for use in making all colors of decorative finishes exterior architecture, marine paints in heavy duty coatings.

# SALES SPECIFICATIONS

	CHARACTERISTICS	METHODS
Solid content (125°C, %)	68 - 72	ISO 3251
Viscosity (25°C, Gardner)	(Z5-) – (Z5+)	Gardner-Holdt
Color (Gardner)	Max. 6	ASTM D-1544
Acid value (mg KOH/g)	5 - 9	ISO 2114

## **OTHER CHARACTERISTICS<sup>1</sup>**

	CHARACTERISTICS	METHODS
Solvent	White Spirit	-
Density (25°C, g/mL)	0.96	-
Fatty acid type	Soya Bean Oil	-
Fatty acid content (%)	63	-

'The data provided for these properties are typical values, intended only as guides, and should not be construed as sales specifications

#### MARKETS **Coatings & Inks**

- Architectural Coating - Primers
- Trim
- Industrial Coating

   Protective And Marine Coating

# **PERFORMANCE BENEFITS**

- ٠ Fast drying
- Good durability •
- Good color retention
- Good gloss retention



# **FORMULATION GUIDELINES**

#### RECOMMENDATIONS FOR USE

SYNOLAC® S63BM2 is excellent for use in a large variety of interior and exterior paints. It is most suitable for application by brush. SYNOLAC® S63BM2 is recommended for use in making all colors of decorative finishes exterior architecture, marine paints in heavy duty coatings.

A suitable combination of dries for use with SYNOLAC<sup>®</sup> S63BM2 is 0.05% cobalt, 0.15% zirconium and 0.20% calcium calculated as metals on solid resin. Slight variations in the drier levels may be appropriate for particular paint systems. To prevent in-can skinning of coatings a volatile anti-skinning agent such as methyl ethyl ketoxime is recommended. A level 0.2-0.5% calculated on solid resin is normally adequate.

#### **SOLUBILITY**

Aromatic hydrocarbon — Complete Aliphatic Hydrocarbon — Complete Alcohol — Partial

#### **COMPATIBILITY**

Long Oil Alkyd — Very Good Linseed Oil — Very Good Stand Oil — Very Good Medium Oil Alkyd — Partial

## **PRODUCT SAFETY**

Please refer to the corresponding Safety Data Sheet.

### **STORAGE AND HANDLING**

SYNOLAC<sup>®</sup> S63BM2 should be stored indoors in the original, unopened and undamaged container, in a dry place at a temperature not exceeding 35°C. Exposure to direct sunlight should be avoided. In the above mentioned storage conditions the shelf life of the resin will be 12 months.

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